



## AMBERJET™ 1200 H Industrial Grade Strong Cation Exchanger

For Industrial-Demineralisation

### Description

AMBERJET™ 1200 H resin is a uniform particle size, high quality, strong acid cation exchanger designed for use in all general demineralisation systems. The uniformity and mean particle size of AMBERJET 1200 H resin have been optimised for use in industrial demineralisation equipment including mixed beds when paired with AMBERJET 4200 Cl resin. AMBERJET 1200 H resin can be directly substituted for conventional gel cation exchange resin in new equipment and in rebeds of existing installations.

### Typical Physical and Chemical Properties

Physical form	Amber spherical beads
Matrix	Styrene divinylbenzene copolymer
Functional group	Sulphonate
Ionic form as shipped	H <sup>+</sup>
Total exchange capacity	≥ 1.80 eq/L (H <sup>+</sup> form) – ≥ 2.00 eq/L Na <sup>+</sup> form)
Moisture retention capacity	49–55% (H <sup>+</sup> form)
Shipping density	800 g/L
Specific gravity	1.18–1.22 (H <sup>+</sup> form)
Particle size	
Uniformity coefficient	≤ 1.2
Harmonic mean size	630 ± 50 µm
Fines content	< 0.300 mm : 0.1% max
Reversible swelling	Na <sup>+</sup> → H <sup>+</sup> : 10%

### Suggested Operating Conditions

Maximum operating temperature	135°C	
Minimum bed depth	800 mm	
Service flow rate	5–50 BV*/h	
Maximum service velocity	60 m/h	
Regeneration		
Regenerant	HCl	H <sub>2</sub> SO <sub>4</sub>
Level (g/L)	40–150	40–200
Concentration (%)	4–10	1–8
Minimum contact time	20 minutes	
Slow rinse	2 BV at regeneration flow rate	
Fast rinse	1–3 BV at service flow rate	

\*1 BV (Bed Volume) = 1 m<sup>3</sup> solution per m<sup>3</sup> resin

## Performance

Operating capacity and sodium leakage depend on several factors such as water analysis, temperature and regenerant level. The engineering data sheets EDS 0355 A, 0356 A, 0359 A, and 0360 A, provide information to calculate them.

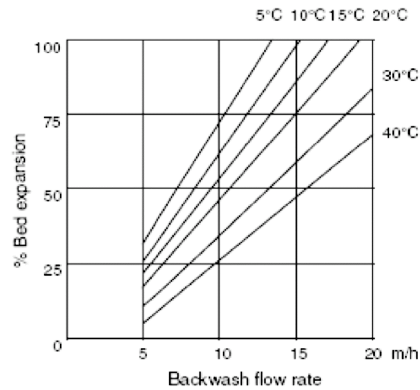
## Limits of Use

AMBERJET™ 1200 H resin is suitable for industrial uses. For all other specific applications such as pharmaceutical, food processing or potable water applications, it is recommended that all potential users seek advice from Dow in order to determine the best resin choice and optimum operating conditions.

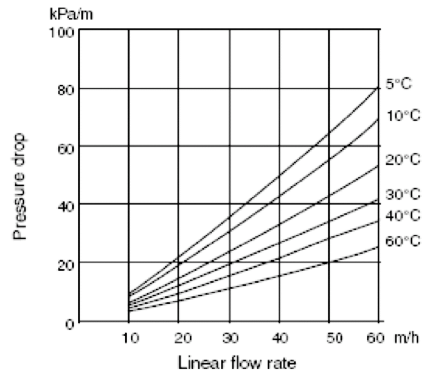
## Hydraulic Characteristics

Figure 1 shows the bed expansion of AMBERJET 1200 H resin as a function of backwash flow rate and water temperature. Figure 2 shows the pressure drop data for AMBERJET 1200 H resin as a function of service flow rate and water temperature. Pressure drop data are valid at the start of the service run with a clear water and a correctly classified bed.

**Figure 1. Bed Expansion**



**Figure 2. Pressure Drop**



All our products are produced in ISO 9001 certified manufacturing facilities.

## Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

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**DOW™ Ion Exchange Resins**  
**For more information about DOWEX™**  
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Warning: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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